

## Document Information

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Vehicles affected:

P13: 570S, 570GT, 570 Spider, 540C

P14: 720S, 720 Spider

P15: Senna

Location: Body Exterior - Glazing Body

Concern: Cracked Windscreen replacement / Windscreen replacement

Condition: Cracked or damaged Windscreen

## Diagnostic Trouble Codes

N/A

## Measure

Following a Warranty investigation into windscreen replacement claims, McLaren Automotive would like to share the following care points in addition to the SIS instructions.

- Sealant (Sika Tak) bead size and application consistency is paramount to ensure the Windscreen is not over constraint. The sealant bead size must be 8mm (wide) by 12mm (high)
  - McLaren Automotive recommended tool for this procedure is the Panasonic EY3640 sealant application gun. However, any tool of equivalent specification can be used.

**Care Point:** Several trial runs of bead application should be performed on a test surface away from the vehicle. This is to ensure the bead size specification can be consistently achieved by the operator prior to the final application on the vehicle

- Before commencement of the application of the sealant, the technician must ensure flatness and smoothness of windscreen surround with windscreen removed. Any areas of concern must be removed / re-worked
- The new spare part and the vehicle must be at a similar temperature i.e. do not fit a windscreen that has been stored in a cool room to a vehicle which has been parked outside on a hot day
- After fitment of the windscreen, use only masking tape to secure it in position as the sealant cures
- Do not apply any added weight on the windscreen during the curing process
- Do not move the vehicle for 24hrs after fitment of the new windscreen
- If the vehicle is a Spider variant, ensure the roof is closed and locked in position BEFORE fitment of the new windscreen

## MTI Updates Information

N/A

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