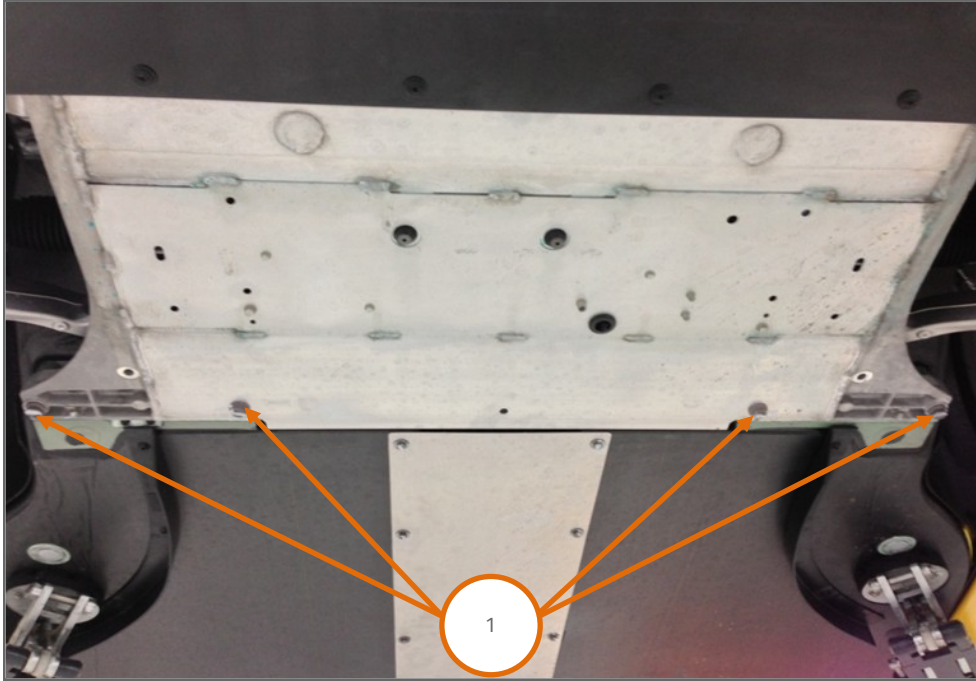


SERVICE CAMPAIGN BULLETIN

TITLE:	Front Subframe Bolt Replacement
CAMPAIGN REFERENCE	043
DOCUMENT NUMBER:	13 A 002
AFFECTED VEHICLES:	Sports Series
SITUATION:	Quality Engineering at McLaren Automotive require the front subframe bolts to be replaced due to the bolt 00RA534 coating being incorrect and causing degradation in the earthing circuit over time.
PROCEDURE:	This rework must be completed on all vehicles at PDI or before the handover of a new vehicle to a customer.

Removal:

1. Please refer to CA-RM-01A001-00-001 - Secure/Lift vehicle on platform.
2. Locate the four rear mounting bolts for the front subframe (1).



3. Remove one bolt and install new bolt 11A9786CP and torque M10 x 85 to 50 Nm.
4. Repeat step 3 with the three remaining bolts.
5. Then torque all four bolts to 70Nm.

WARRANTY INFORMATION

DESCRIPTION	RESOLUTION CODE	TOTAL REPAIR TIME
Front Subframe Bolt Replacement	CAAA0203A16B9901	0.30 hours

PARTS INFORMATION

DESCRIPTION	PART NUMBER	QUANTITY	ORDER PROCESS
Bolt M10 X 85	11A9786CP	4	Unipart

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